



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	837	5284A 4	CYLINDER BLOCK AND CRANKC	1	UNITED STATES 3801458 THRL	
1	837	5675A 3	CYLINDER BLOCK AND CRANKC	1	UNITED STATES 4131610 THRL	
1	837	5991A 3	CYLINDER BLOCK AND CRANKC	1	UNITED STATES 4248575 THRL	
1	837	5955A 3	CYLINDER BLOCK AND CRANKC	1	UNITED STATES 4314385 THRL	
1	837	6112A 4	CYLINDER BLOCK AND CRANKC	1	UNITED STATES 4397537 THRL	
1	837	6414A 4	CYLINDER BLOCK AND CRANKC	1	UNITED STATES 4691222 AND I	
2	16	72809	STUD, BLOCK AND CRANKCAS	6		
3	16	66357	STUD, CARBURETOR MOUNTI	2		
4	17	46912	PIN, DOWEL - CRANKCASE TO	2		
5	10	23015	SCREW, ADJ. - THROTTLE CO	2	UNITED STATES 3801458 THRL	
5	10	54467	SCREW, ADJ. - THROTTLE CO	2	UNITED STATES 4397537 AND I	
6	11	68219	NUT, THROTTLE CONTROL CO	2		
7	21	64871A 1	VALVE ASSEMBLY, BLEED DR	1		
8	32	60584	HOSE, BLEED DRAIN (6 1/2")	1		
9	54	56223	CLAMP, BLEED HOSE ATTACH	2		
10	22	61294	ELBOW, BLEED(MANUAL)	1		
10	22	56759	ELBOW, BLEED(ELECTRIC)	1		
11	22	25885	ELBOW, TELL TALE - CYLINDER	1		
12	10	31294	SCREW, CRANKCASE TO CYLINDER	8	UNITED STATES 3801458 THRL	
13	10	24264	SCREW, CRANKCASE TO CYLINDER	2	UNITED STATES 3801458 THRL	
14	11	24652	NUT, CRANKCASE FASTENING S	10	UNITED STATES 3801458 THRL	
12	10	76621	SCREW, CRANKCASE TO CYLINDER	8	UNITED STATES 4691222 AND I	
13	10	73280	SCREW, CRANKCASE TO CYLINDER	2	UNITED STATES 4691222 AND I	
15	10	26801	SCREW, MAIN BEARING LOCKIN	1	UNITED STATES 4691222 AND I	
16	14	20091	TAB WASHER, MAIN BEARING LI	1		
17	15	31412A 1	SHIM, UPPER HOUSING TO CYLINDER	1		
18	1157	5279A 1	BEARING HOUSING ASSEMBLY,	1	UNITED STATES 3801458 THRL	
18	1164	6110A 1	BEARING HOUSING ASSEMBLY,	1	UNITED STATES 4397537 THRL	
18	1164	6413A 1	BEARING HOUSING ASSEMBLY,	1	UNITED STATES 4691222 AND I	
19	30	20861	BEARING, BALL - UPPER BEAR	1		
20	31	31410	BEARING, ROLLER - UPPER BE	1		
21	26	66301	OIL SEAL, UPPER BEARING HC	1		
22	25	20863	"O" RING, UPPER BEARING HOL	1		4
23	10	39002	SCREW, UPPER BEARING HOUS	4	UNITED STATES 3801458 THRL	
23	10	76611	SCREW, UPPER BEARING HOUS	4	UNITED STATES 4691222 AND I	
23A	14	76610	TAB WASHER, UPPER BEARING	4	UNITED STATES 4691222 AND I	
24	27	31434	GASKET, TRANSFER PORT COVI	1		4
25		61155	COVER, TRANSFER PORT - MAN	1		
26	10	26537	SCREW, PORT COVER TO CYLINDER	3		
25		74344	COVER, TRANSFER PORT - ELEC	1		
26	10	26527	SCREW, PORT COVER TO CYLINDER	2		